



SOVEREIGN CHEMICAL COMPANY

1225 West Market St., Akron OH 44313

Phone: 330-869-0500, Fax: 330-869-0518

www.sovchem.net

Ribetak[®] 7510 Pastilles

Manufacturer:	SI Group
Classification:	Thermoplastic octyl-phenol formaldehyde novolak tackifying resin
Chemical Composition:	p-t-octylphenol formaldehyde polymer

Specification Data

Specification Properties	Value	Test Method
Softening point	90-105°C	MA-077 Ring & Ball
Ash Content	0.1% maximum	MA-102(800 °C)
Acetone Insolubles	0.3% maximum	MA-084A
Acid Number	50 – 70 mg. KOH/gm.	MA-054
Typical Properties		
Physical Form	Pastilles	MA-001
Color	Amber	MA-001
Density	1.00-1.06 g/cm ³	Typical

Applications

Uses: Ribetak[®] 7510 Pastilles confers an excellent tack to green compounds based on synthetic or natural rubber. Ribetak[®] 7510 Pastilles is particularly recommended for manufacturing tires, belts, hoses, etc... that has various components that need to be built up prior to vulcanization. It gives better aged tack than hydrocarbon or rosin based tackifiers.

Solubility: Ribetak[®] 7510 Pastilles has excellent solubility in aliphatic and aromatic hydrocarbons, chlorinated solvents and ketones.

Recommended Dosage: Use 2 to 10 phr in SBR, BR, NBR and CR. With EPM or EPDM, a level of 5 to 10 phr is recommended.

Packaging and Storage

Packaging: 25 Kg bags on 1000 Kg net polyethylene-wrapped pallets.

Shelf Life: 1 year from date of manufacture if stored as indicated below.

Storage: Store in cool, dry storage area in original packaging.

Specification Date: June 1, 2005 (Supersedes April 17, 2003)